Alcon

The rol of Labeling team in solving supply chain challenges

Karen López Gaona

Professional Experience

Alcon
SEE BRILLIANTLY

Experience

Packaging Engineer

-Support development and execution of packaging transfers to the new manufacturing site according to regulatory requirements through the life cycle of the product (design, qualification and monitoring)

Implementation of serialized products.

-Develop and execute production trails, analyze information and write protocols and reports.

-Provide technical solutions to problems in packaging lines to ensure the quality of the product.

-Support implementation of new bottle and blister packaging lines.

-Develop packaging materials for implementation or optimization along with suppliers and purchase area.

-Lead projects through project management tools.

-Handle of GMP and GDP

Boehringer Ingelheim

Alcon Global Services

Alcon
SEE BRILLIANTLY

AGS

We are a dynamic team providing shared-services support to Alcon.

The main areas of our support are: Finance, IT, HR, Quality, Procurement, Customer Operation, Omni-Channel, and **Supply Chain**.

Labeling specialist

Alcon
SEE BRILLIANTLY

Labeling team

What do we do?

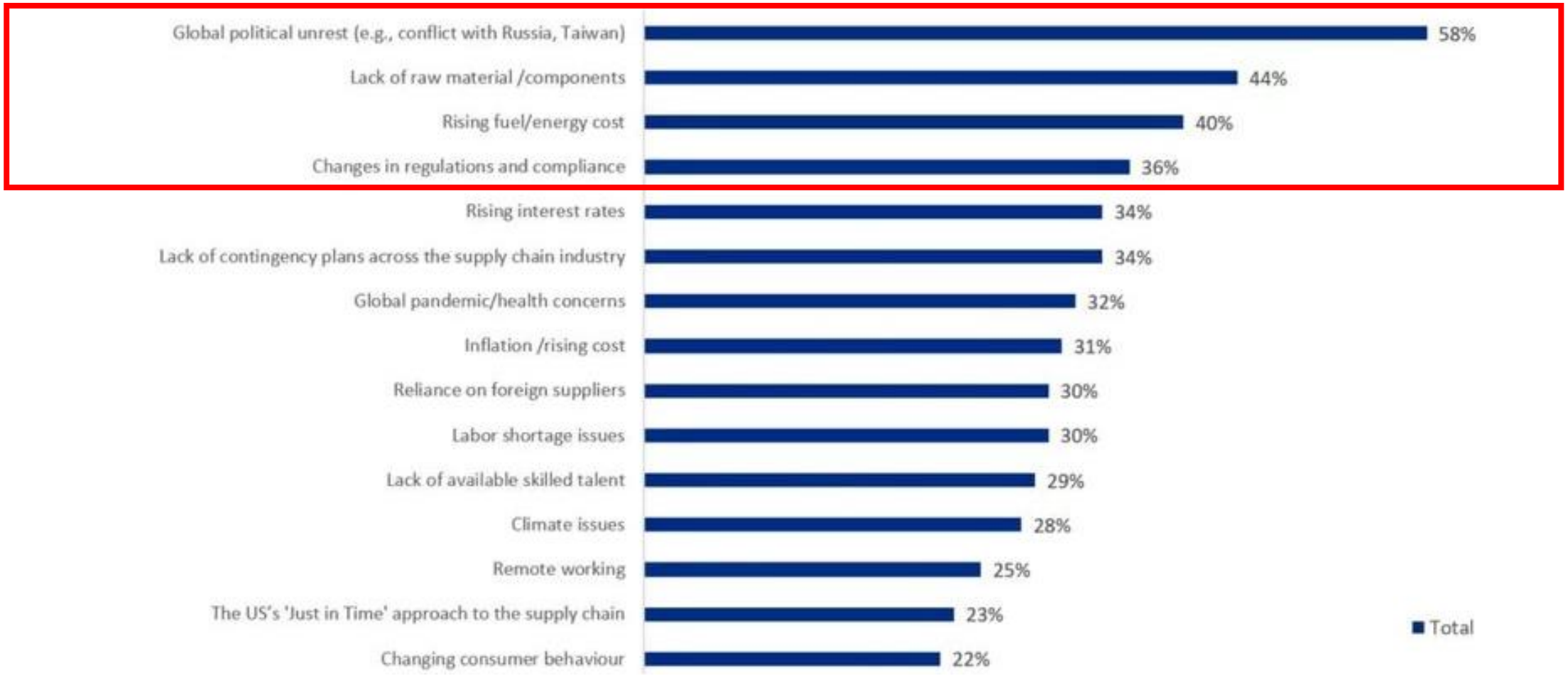
- Planning and coordination of artwork creation.
- Support the regulatory team and collaborate with key stakeholders on the development and approval of product labeling for medical devices and pharmaceutical products.
- Confirm labeling complies with manufacturing, legal and regulatory requirements by ensuring the labeling process is executed properly

Where is the labeling team?

Supply chain challenges 2023

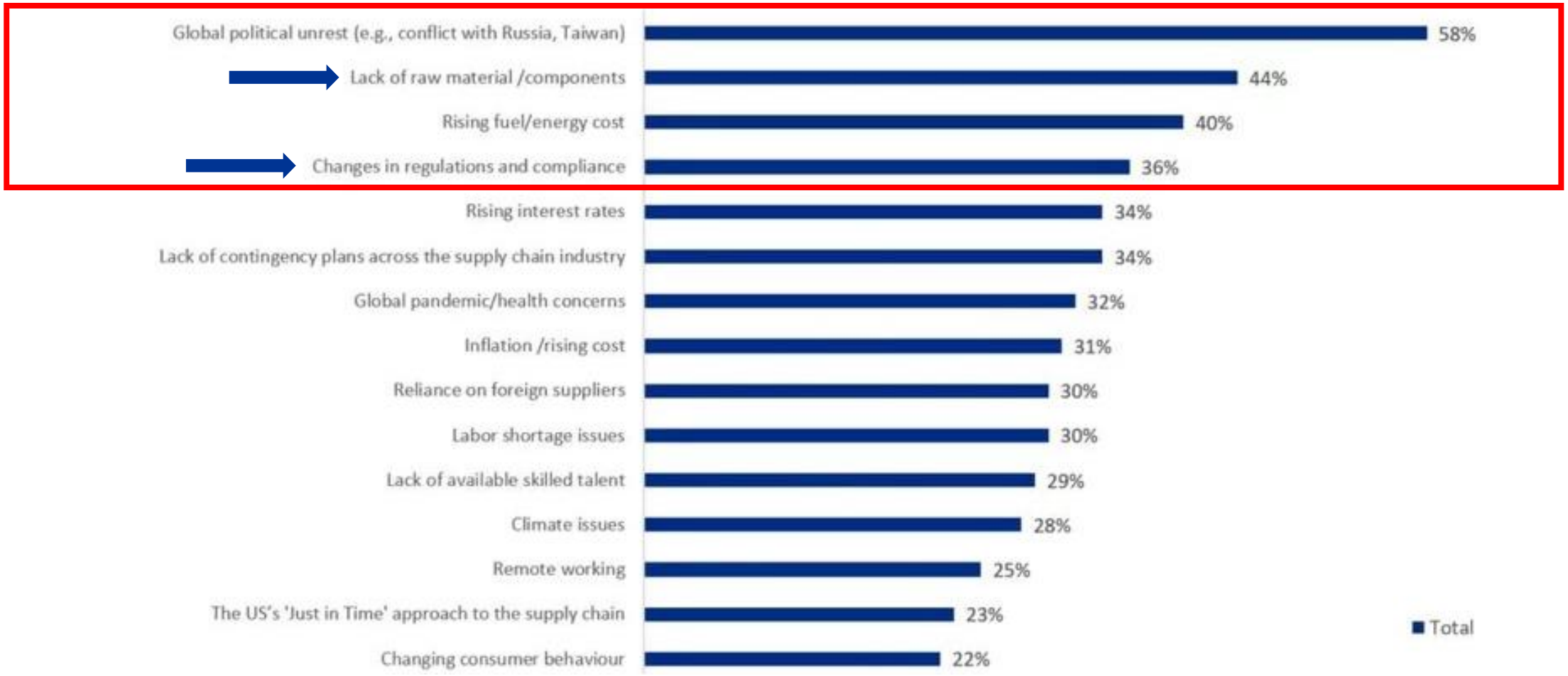
Alcon
SEE BRILLIANTLY

Factors contributing to the supply chain challenges



Source: SAP Survey 2023

Factors contributing to the supply chain challenges



Source: SAP Survey 2023

Changes in regulation

The EU MDR is the European Union Medical Device Regulation 2017/745 that were released in 2017 by the European Parliament and the Council of the European Union. The intent of the EU MDR regulations is to ensure a high standard of safety and quality for medical devices that are produced in, or supplied to, member countries of the European Union.

Source: SAP Survey 2023

Common components examples

Label

Cartons = single unit

Packers = multi-unit

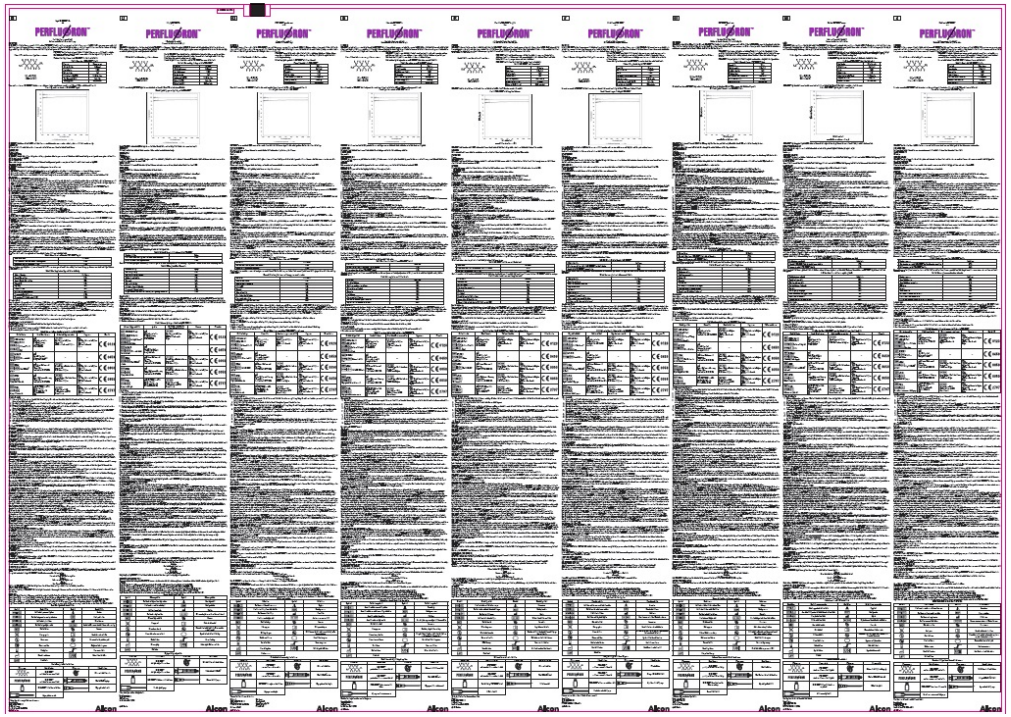
Bag
(content printed directly on the bag)

Blisters

CP Label = shipping label

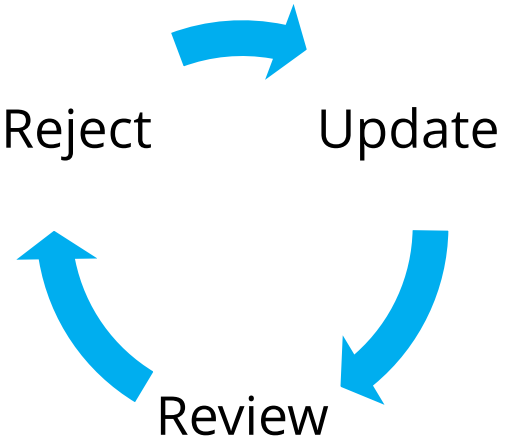
What do you see?

Daily follow up

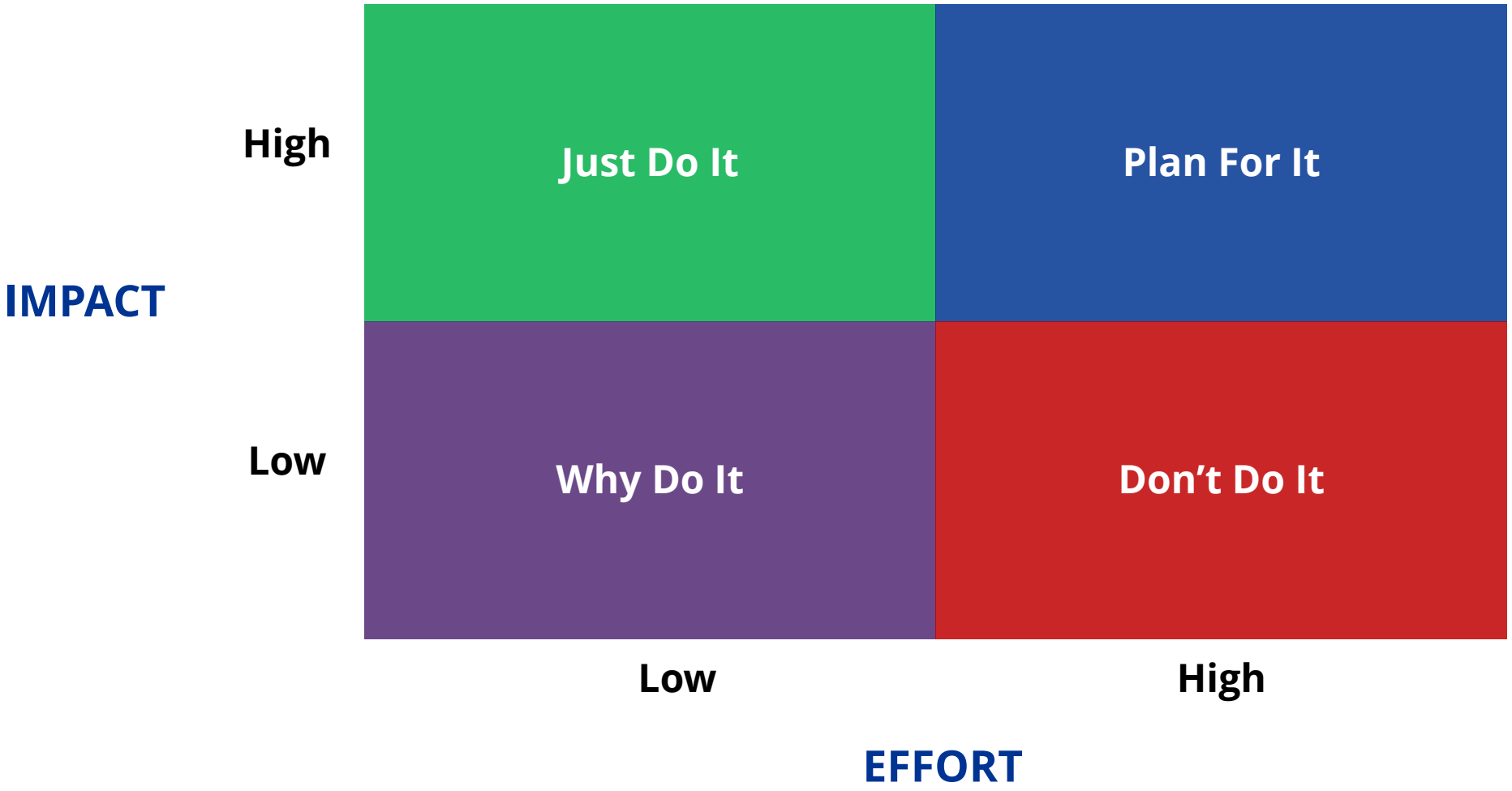


- 17 Languages
- 15-17 RA reviewers
- Right first time
- Loop

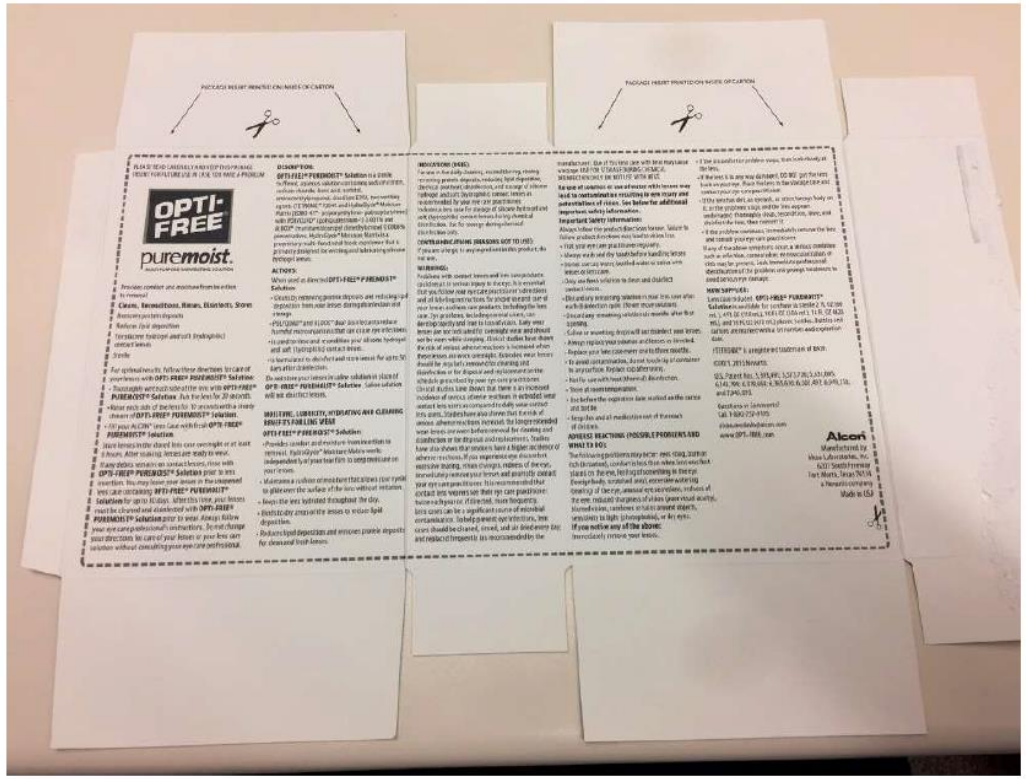
	Status		Approved	Approved	Approved	Approved	Approved
	Country	RA Reviewer	Carton	Shipper	Label	BP	Insert
252894_PERFLUORON KIT_5ML_EU	FWN	PE Feroza	x	x	x	x	x
	FWN	QA Riddhi	x	x	x	x	x
	Slovakia	Marianna Ceckova	x	x	x	x	x
	ANZ	Grace shen	x	x	x	x	x
	Belgium/Germany	Karen Backs /Leonie	x	x	x	x	x
	Spain	Fors Pous, Cristina	x	x	x	x	x
	Italy	Gaja Laviani/ Daniela Gianesin	x	x	x	x	x
	Denmark	Tina Bucka-Aittala/Linda	x	x	x	x	x
	Portugal	Margarida Baião /Liliana	x	x	x	x	x
	Estonia	Kim Bolaric Sanja	x	x	x	x	x
	Latvia						
	Lithuania						
	Croatia						
	Romania	Marius Popescu	x	x	x	x	x
	Czech Republic	Hana Minarikov	x	x	x	x	x
	United Kingdom	Caroline Layer	x	x	x	x	x
	GB	Priya Chahal	x	x	x	x	x
	GRA	Tu Nguyen	x	x	x	x	x
	LS	Karen/Approved Fusion	x	x	x	x	x



Prioritizing: Impact vs. Effort Matrix



Multi-disciplinary evaluation



Advantages

- Reduce # components
- Reduce costs
- Easier manufacturing process

Disadvantages

- Limited space
- Market regulations

Improve our processes

The 8 types of pure waste observed in every process

Non utilized Skills

"I am an certified **accountant** but I am busy **writing meeting minutes**"

Transportation

"I **travel every week to attend a meeting** on another site and it takes me half a day"

Defects

"I did this analysis 3 times now, since the **request of my boss has changed**"

Excessive Inventory

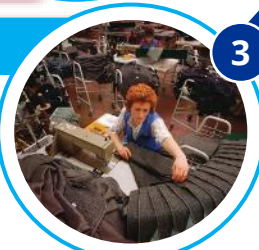
"We have time of huge over- / and under capacity due to the **cyclical nature of the monthly closure**"

Over processing

"I must provide **detailed simulations**, even though an **estimate would be enough**"

Excessive Motion

"The **person** I need to talk daily to, **sits in another building**"



Over-production

"**Half of the report** I produce is **not used** by anyone"

Waiting

"I need data to start working. e.g., **Consolidation waiting** for **Accounting**"

Remember: T I M W O O D S

Alcon

Which waste do you recognize in your function?

Labeling Team

References

- https://supplychaindigital.com/supply-chain-risk-management/political-unrest-causing-supply-chain-problems-sap-survey

Contact

 Karen López Gaona

Alcon Karen.Lopez@alcon.com

 karen.lpzgaona@gmail.com


Alcon
SEE BRILLIANTLY